

Technical Data Sheet



TEDUR R 9519

Base Polymer	Polyphenylene Sulphide
Filler/Additive System	45 % glass fibres
Special Features	injection moulding grade,contains recycled material
Typical Applications	fixing elements,lamp sockets

Pre-Drying Conditions	in a dry air (dessiccant) dryer 130-140 °C for 2-4 h dependant on moisture content
Processing Injection Moulding	melt temperature 320-340 °C mould temperature >140 °C
Storage	dry, protected from light

Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	14000	MPa	ISO 178
Flexural Strength	240	MPa	ISO 178
Flexural Deflection (Maximum Force)	1.8	%	ISO 178
Tensile Modulus	16000	MPa	ISO 527
Tensile Strength at Break	155	MPa	ISO 527
Tensile Elongation at Break	1.5	%	ISO 527
Impact Strength (Charpy, 23°C)	35	kJ/m²	ISO 179/1eU
Thermal Properties			
HDT / A (1,8 MPa)	270	°C	ISO 75-1/-2
DSC (Melt Point)	280	°C	ISO 11357
Electrical Properties			
Surface Resistance	1E12	Ohm	DIN EN 62631-3-2
Physical Properties			
Density	1700	kg/m³	ISO 1183
Ecological Properties			
Global Warming Potential (GWP)	0.81	kg CO ₂ eq./kg	ISO 14040, 14044
Flammability			
Flammability (0.75 mm)	V-0	class	UL 94
Flammability (1.5 mm)	V-0	class	UL 94
Glow Wire (GWFI, 960 °C, 2.0mm)	passed	-	DIN EN 60695